Sanders Service LLC
387 US Hwy 63
Clear Lake, WI 54005

715-554-2528

Invoice

Date	Invoice #
6/22/2022	2282

Bill To

SP Transport
1021 State Rd 46
Amery, WI 54001

Invoice For:
379x
VIN:
872371
Miles:
715712

Quantity	Description	Rate	Amount
87	Labor Charge. Diagnosed engine as #6 cylinder pitted through. Out of frame overhaul with new block, new crank, new head, reman injectors, waterpump,oil pump, and PAI kit. PAI kit has three year warranty unlimited warranty on parts. Also done to the engine was a single turbo conversion with parts from J&S Auto. Turbo from diesel components and sized by Diesel spec. Engine was assembled using factory specs. all runout checks and freeplay checks were done and within specifications. To finish up all new heater hoses were installed new starter and new coolant. Replaced all Fuel suction lines. Removed all APU fuel and wiring. Drive line was sent out and balanced by Fleetpride	105.00	9,135.00
1	j&s turbo kit	5,600.00	5,600.00
1	c15107-010 overhaul kit	5,390.00	5,390.00
1	N223-7263EVS NEW C15 ACERT HEAD	3,744.38	3,744.38
4	PL1015HTATR MOTOR/RADIATOR MOUNT	16.48	65.92
5	2385080 ORING	5.78	28.90
4	ETP-D50-6039 Charge air boot	29.83	119.32
1	MM75-62001HTATR	143.42	143.42
2	MM75-62401HTATR MOTOR MOUNTS	33.95	67.90
8	B9224-0406 4" Clamp	7.69	61.52
6	10R2117 ROD CONN	348.28	2,089.68
6	2481394 Injector O-Ring Set	24.50	147.00
1	1029089 cam cover plate	21.82	21.82
3	1190036 Screw	2.80	8.40
1	6V1197 Seal	24.25	24.25
16	ETP-1241855 HEADBOLT	13.82	221.12
10	ETP-1241854 HEAD BOLT	14.23	142.30
6	8S9191 Injector Bolts	1.82	10.92
1	6L4421 Spacer plate	583.09	583.09
1	1611825 TUBE ASSY	136.04	136.04
1	3483681 KIT GASKET	678.18	678.18
1	331218 OIL PAN GASKET PAI	162.29	162.29
1	331424 LOWER GASKET KIT	134.63	134.63
7	ECP-3475 PLUG	2.02	14.14
1	ETP-10R8660 WATER PUMP	684.18	684.18
1	2219360 CRANKSHAFT	4,350.00	4,350.00

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6	10R1273R INJECTOR	595.00	3,570.00
1	2221974 Recon Block	4,250.00	4,250.00
1	C15 DAMPER	250.00	250.00
1	D84-1000-3082520 Belt	69.82	69.82
1	D84-1000-3061340 BELT POLY 6 RIBS	43.97	43.97
1	1979641 Cat pulley	87.67	87.67
1	1979642 Idler pulley	167.58	167.58
1	3477963 tensioner	297.60	297.60
1	2178938 tensioner	305.30	305.30
1	ETP-10R2112 Oil Cooler	696.99	696.99
1	321411 Oil Cooler reseal kit	143.98	143.98
1	2769507 Hose	25.35	25.35
1	350-0077 Immersion HTR Cat	85.47	85.47
5	2097309 Oil Plug	8.95	44.75
1	N13AC-20R0178 NEW AIR COMPRESSOR	398.82	398.82
1	8200308 Starter	402.57	402.57
53	3/4 Heater hose per foot	1.79	94.87
1	5/8" Heater Hose per Foot	1.54	1.54
2	#10 Hose Clamp	0.58	1.16
8	0115055 5/16 x 1 bolt	0.18	1.44
4	1137183 1/4-20 nylock	0.06	0.24
4	1137184 5/16-18 nylock	0.08	0.32
4	1133813 1/4 washer	0.06	0.24
2	2477133 Thermostat	55.98	111.96
10	#16 Hose Clamp	0.70	7.00
1	cut off wheel	2.10	2.10
12	12" Zip Tie Heavy Duty	0.30	3.60
1	1422329 seal	23.90	23.90
1	1185068 O-ring	2.72	2.72
2	3S9643 Seal	16.84	33.68
1	4n1650 dowel	7.22	7.22
1	5P5846 SEAL ORING	17.07	17.07
2	1075769 Seal O-Ring	7.88	15.76
1	2147566 seal oring	4.41	4.41

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1	6V6609 SEAL	1.44	1.44
1	1393550 gasket	6.13	6.13
1	4N1156 Inner gasket	2.47	2.47
1	0R9449 OIL PUMP	797.29	797.29
1	5P8068 SEAL	15.92	15.92
1	2569653 C15 FLYWHEEL	1,100.00	1,100.00
1	PB6151 SS UPPER COOLANT TUBE	252.00	252.00
1	PB6152 SS LOWER COOLANT TUBE	282.00	282.00
1	PBCD666230 SS LEFT SIDE CHARGE AIR COOLER PIPE	330.00	330.00
1	BHC1086 SS RIGHT SIDE CAC PB 379 ACERT TO SINGLE TURBO CONVERSION	240.00	240.00
1	CAZ209-3569 SS PEANUT COVER	210.00	210.00
10	1170055 5/16"x1" SS Bolt	0.48	4.80
4	24710N-610 #10 Air O Quip Fitting Straight	16.90	67.60
23	H06910 #10 Hose	8.01	184.23
8	#12 Hose Clamp	0.69	5.52
1	#28 Hose Clamp	1.22	1.22
12	#48 Hose Clamp	1.22	14.64
3	ETP-07-02552 Bushings	5.00	15.00
1	0816751 3" Roloc Disc	2.08	2.08
22	3" Coolant Hose per inch	1.66	36.52
9	H010606BK-600R 3/8 HEATER HOSE	1.00	9.00
4	#4 Hose Clamp	0.60	2.40
2	#10 Hose Clamp	0.58	1.16
1	EZ-215 EZ DRAIN	43.68	43.68
2	#128 HOSE CLAMP	2.00	4.00
12	2.5" Coolant Hose per inch	1.46	17.52
4	#40 Hose Clamp	1.48	5.92
1	7/32 drill bit	2.26	2.26
1	1R0716 Filter 0.1	29.22	29.22
1	1R0749 Filter Fuel	24.53	24.53
12	Mobil 15w40 Gallon	17.94	215.28
12	23519396 Pre-Mixed Extended Life	11.28	135.36
4	H06910 #10 Hose	8.01	32.04

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1	24710N-670 #10 90 degree end	27.68	27.68
2	24710N-610 #10 Air O Quip Fitting Straight	16.90	33.80
2	0142813 55/8 x 2.5 frame bolt	2.12	4.24
2	37380 5/8-18 Frame Nut	1.00	2.00
12	72605 1/4-20 S/S SCREW	0.76	9.12
12	0162840 1/4-20 SHORT U NUT	0.27	3.24
2	3400X8 1/2" 90 Deg Street Elbow	7.24	14.48
16	74-A Brake Clean	4.66	74.56
8	0115163 7/16x2.5" bolt	0.46	3.68
8	1133894 7/16 LOCK WASHER	0.10	0.80
1	RTLO20918B TRANSMISSON WITH DIAMOND TRANS WARRNTY	6,184.62	6,184.62
1	N25-208925-25 Clutch	695.46	695.46
1	K4244 Tranny Cooler	644.54	644.54
1	A6918 SHIFT KNOB	113.37	113.37
1	TRANS INSTALL KIT INCLUDES (pilot bearing, clutch brake, shift tower gasket)	41.11	41.11
1	462.ESJ214	53.83	53.83
1	06-00715 LEVER	91.70	91.70
1	06-00910M014 FLANGE CLUTCH LEVER	83.75	83.75
1	06-00530 SHAFT	61.39	61.39
1	06-01093 SHAFT	80.77	80.77
2	3151X6 3/8 Pipe Plug	1.50	3.00
1	Outside work draiveshaft repair	1,519.57	1,519.57
5.5	Labor Charge FUEL PUMP, Installed Fass fuel system. Made bracket to mount to the frame ran wires to power and grounds and ran ignition power to the pump. Installed new Tel Tek pyro.Installed E log controller.	105.00	577.50
1	fasskit with heater	1,101.83	1,101.83
1	Inline fuse holder	3.26	3.26
1	Mini Fuse 15 amp	0.85	0.85
4	Ring Terminals	0.60	2.40
8	12" Zip Tie Heavy Duty	0.30	2.40
24	8" Zip Ties	0.15	3.60
2.25	Labor Charge HARNESS. Replaced engine sensor harness and coolant temp sensor.	105.00	236.25
1	2431069 HARNESS	770.00	770.00
1	2644297 SENSOR TEMP	75.00	75.00

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1	23519396 Pre-Mixed Extended Life	11.28	11.28
12	8" Zip Ties	0.15	1.80
6	12" Zip Tie Heavy Duty	0.30	1.80
1.5	Labor Charge EXHAUST Replaced exhaust from turbo back.	105.00	157.50
1	14-500A 5IN Y PIPE	185.42	185.42
1	12-500FA 5IN OD/ID 90 DEGREE ELBOW	41.42	41.42
1	N35-500GCRS 5" Guillotine Clamp	7.82	7.82
5	N35-50PLS 5'Stainless clamp	12.00	60.00
3.25	5" straight exhaust per foot	12.49	40.59
3	5" flex pipe	38.12	114.36
6	12" Zip Tie Heavy Duty	0.30	1.80
3.5	Labor Charge FENDERS. Installed rear fenders.	105.00	367.50
1	TX-TRX-SPC9 HALF FENDER	741.48	741.48
1	FB00241 MUDFLAP HANGER	247.76	247.76
2	0142814 5/8 x 3 Frame Bolt	2.30	4.60
2	0142813 55/8 x 2.5 frame bolt	2.12	4.24
4	19881 5/8 x 2 Frame Bolt	1.97	7.88
6	1171067 3/8 s/s lock washer	0.37	2.22
6	1170712 3/8 s/s nut	0.51	3.06
12	1171017 3/8 stainless washer	0.09	1.08
6	1170059 5/16"x1-1/2" SS Bolt	0.66	3.96
8	37380 5/8-18 Frame Nut	1.00	8.00
1	5/16drill bit	4.22	4.22
1	ETP-RT25 STRAIGHT	26.85	26.85
3	10332 24X30 mud flaps RUBBER	22.05	66.15
3	1170053 5/16"x3/4" SS Bolt	0.42	1.26
	ADDITIONAL PARTS		
1	PA5320 Cabin Filter	19.77	19.77
1	cut off wheel	2.10	2.10
2	F45-1002 LOUVER GRILLE	51.09	102.18
1	L42-6006-3085 LONG COWL SEAL	154.31	154.31
3	Labor Charge. Installed Herd Bumper	105.00	315.00

Total $64,251.94